Castle Cement Ltd T/A Hanson Cement, Hanson House, 14 Castle Hill, Maidenhead, Berkshire, SL6 4JJ Padeswood Works 1333-CPR-00121



Cement Test Report

Hanson Cement Ketton Stamford PE9 3SX Tel: 0330 123 2074 Fax: 01780 727008

Results of tests made at the laboratories of the company on samples of

Padeswood PC, BS EN 197-1:2011 - CEM I 52,5N Dispatched from Padeswood during week ending

and during week ending

UK

1333

11-Sep-22 (Week No. 2022-36)

21-Aug-22 (Week No. 2022-33) for 28 day results

| Date | Fineness | Setting Time | Soundness | Compressive Strength | | | Chloride | Alkali | |
|-----------|--------------------------------|--------------|-----------|-----------------------------------|----------------------|----------------------|----------|-----------------------------|-----------|
| | Specific Surface (m²/kg) | Initial | Expansion | 40mm x 40mm x 160mm Mortar prisms | | | | Certified Average Alkali | Standard |
| | | (mins) | (mm) | 2 Days | 7 Days | 28 Days | % | % Na₂O eq | Deviation |
| | | | | (N/mm ²) | (N/mm ²) | (N/mm ²) | | | |
| 05-Sep-22 | 445 | 170 | 0 | 30.0 | 48.0 | | 0.04 | 0.55 | 0.05 |
| 06-Sep-22 | 440 | 190 | 1 | 31.5 | 50.5 | | 0.04 | 0.55 | 0.05 |
| 08-Sep-22 | 410 | 200 | 0 | 31.0 | 49.5 | | 0.04 | 0.54 | 0.05 |
| 09-Sep-22 | 445 | 175 | 1 | 32.5 | 49.0 | | 0.04 | 0.54 | 0.05 |
| | | | | | | | | | |
| Average | 435 | 185 | 1 | 31.5 | 49.5 | | 0.04 | | 0.05 |
| 15-Aug-22 | 430 | 165 | 0 | 32.5 | 48.0 | 60.5 | 0.04 | 0.59 | 0.04 |
| 16-Aug-22 | 435 | 165 | 0 | 32.0 | 49.5 | 61.0 | 0.04 | 0.58 | 0.04 |
| 18-Aug-22 | 445 | 170 | 0 | 30.0 | 46.0 | 58.0 | 0.04 | 0.58 | 0.05 |
| 19-Aug-22 | 420 | 180 | 1 | 29.5 | 50.5 | 62.5 | 0.04 | 0.58 | 0.05 |
| | | | | | | | | | |
| Average | 435 | 170 | 0 | 31.0 | 48.5 | 60.5 | 0.04 | | 0.04 |

Product Declaration:

Declared Mean Alkali (%) = 0.75 (Max) Declared Chloride content (%) = 0.07 (Max)

For and on behalf of HANSON CEMENT

1) Cerdial

Dr Nina Cardinal, Dipl.Ing., CEng, MiMMM National Technical Manager Hanson Cement

Hanson Cement has used all reasonable care to ensure the information herein contained is accurate but to the extent permitted in law, no liability can be accepted by Hanson Cement for any loss, damage, cost or expense arising from any inaccuracy, whether due to negligence or otherwise.

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