Castle Cement Ltd T/A
Hanson Cement, Hanson House, 14 Castle Hill,
Maidenhead, Berkshire, SL6 4JJ
Ketton Works
1333-CPR-00254





Cement Test Report

Hanson Cement Ketton Stamford PE9 3SX

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Results of tests made at the laboratories of the company on samples of

Ketton PLC 52,5N, BS EN 197-1:2011 - CEM II/A-LL 52,5N

Dispatched from Ketton during week ending

16-Oct-22 (Week No. 2022-41)

and during week ending 25-Sep-22 (Week No. 2022-38) for 28 day results

| Date | Fineness | Setting Time | Soundness | Compressive Strength | | | Chloride | Alkali | |
|-----------|--------------------------------|--------------|-----------|-----------------------------------|----------------------|----------------------|----------|-----------------------------|-----------|
| | Specific Surface (m²/kg) | Initial | Expansion | 40mm x 40mm x 160mm Mortar prisms | | | | Certified Average Alkali | Standard |
| | | (mins) | (mm) | 2 Days | 7 Days | 28 Days | % | % Na₂O eq | Deviation |
| | | | | (N/mm ²) | (N/mm ²) | (N/mm ²) | | | |
| 10-Oct-22 | 505 | 215 | 0 | 32.0 | 48.0 | | 0.05 | 0.62 | 0.04 |
| 12-Oct-22 | 510 | 210 | 0 | 34.5 | 49.0 | | 0.05 | 0.63 | 0.03 |
| | | | | | | | | | |
| Average | 510 | 215 | 0 | 33.5 | 48.5 | | 0.05 | | 0.04 |
| 20-Sep-22 | 505 | 195 | 0 | 31.0 | 47.0 | 59.0 | 0.05 | 0.60 | 0.04 |
| 22-Sep-22 | 490 | 200 | 1 | 31.0 | 47.0 | 59.0 | 0.05 | 0.61 | 0.04 |
| Average | 500 | 200 | 1 | 31.0 | 47.0 | 59.0 | 0.05 | | 0.04 |

Product Declaration:

Declared Mean Alkali (%) = 0.75 (Max) Declared Chloride content (%) = 0.07 (Max)

For and on behalf of HANSON CEMENT

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Dr Nina Cardinal, Dipl.Ing., CEng, MiMMM

National Technical Manager

Hanson Cement

Hanson Cement has used all reasonable care to ensure the information herein contained is accurate but to the extent permitted in law, no liability can be accepted by Hanson Cement for any loss, damage, cost or expense arising from any inaccuracy, whether due to negligence or otherwise.