Castle Cement Ltd T/A
Hanson Cement, Hanson House, 14 Castle Hill,
Maidenhead, Berkshire, SL6 4JJ
Ketton Works
1333-CPR-00254





Cement Test Report

Hanson Cement Ketton Stamford PE9 3SX Tel: 0330 123 2074

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Results of tests made at the laboratories of the company on samples of

Ketton PLC 52,5N, BS EN 197-1:2011 - CEM II/A-LL 52,5N

Dispatched from Ketton during week ending

and during week ending

23-Oct-22 (Week No. 2022-42)

02-Oct-22 (Week No. 2022-39) for 28 day results

Date	Fineness	Setting Time	Soundness	Compressive Strength			Chloride	Alkali	
	Specific Surface (m²/kg)	Initial	Expansion (mm)	40mm x 40mm x 160mm Mortar prisms				Certified Average Alkali	Standard
		(mins)		2 Days (N/mm ²)	7 Days (N/mm²)	28 Days (N/mm ²)	%	% Na₂O eq	Deviation
17-Oct-22	495	205	0	33.5	51.0		0.05	0.63	0.03
19-Oct-22	500	210	0	31.0	47.0		0.05	0.63	0.03
Average	500	210	0	32.5	49.0		0.05		0.03
26-Sep-22	505	225	0	33.0	49.0	59.0	0.05	0.61	0.04
28-Sep-22	505	240	0	33.5	49.0	59.5	0.05	0.61	0.04
Average	505	235	0	33.5	49.0	59.5	0.05		0.04

Product Declaration:

Declared Mean Alkali (%) = 0.75 (Max) Declared Chloride content (%) = 0.07 (Max)

For and on behalf of HANSON CEMENT

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Dr Nina Cardinal, Dipl.Ing., CEng, MiMMM

National Technical Manager

Hanson Cement

Hanson Cement has used all reasonable care to ensure the information herein contained is accurate but to the extent permitted in law, no liability can be accepted by Hanson Cement for any loss, damage, cost or expense arising from any inaccuracy, whether due to negligence or otherwise.