



Castle Cement Ltd T/A  
Hanson Cement, Hanson House, 14 Castle Hill,  
Maidenhead, Berkshire, SL6 4JJ  
Ketton Works  
1333-CPR-00254



## Cement Test Report

Hanson Cement  
Ketton  
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Results of tests made at the laboratories of the company on samples of  
Ketton PLC 52,5N, BS EN 197-1:2011 - CEM II/A-LL 52,5N

Dispatched from Ketton during week ending  
and during week ending

05-Feb-23 (Week No. 2023-5 )  
15-Jan-23 (Week No. 2023-2 ) for 28 day results

Date	Fineness Specific Surface (m <sup>2</sup> /kg)	Setting Time Initial (mins)	Soundness Expansion (mm)	Compressive Strength			Chloride %	Alkali	
				40mm x 40mm x 160mm Mortar prisms				Certified Average Alkali % Na <sub>2</sub> O eq	Standard Deviation
				2 Days (N/mm <sup>2</sup> )	7 Days (N/mm <sup>2</sup> )	28 Days (N/mm <sup>2</sup> )			
30-Jan-23	530	185	0	33.5	49.5		0.05	0.63	0.03
01-Feb-23	510	190	0	32.5	47.5		0.05	0.63	0.03
Average	520	190	0	33.0	48.5		0.05		0.03
09-Jan-23	535	185	0	32.5	47.5	58.0	0.05	0.64	0.02
11-Jan-23	485	195	1	32.5	51.0	62.0	0.05	0.64	0.02
Average	510	190	1	32.5	49.5	60.0	0.05		0.02

**Product Declaration:**

Declared Mean Alkali (%) = 0.75 (Max)

Declared Chloride content (%) = 0.07 (Max)

For and on behalf of  
HANSON CEMENT

Dr Nina Cardinal, Dipl.Ing., CEng, MiMMM  
National Technical Manager  
Hanson Cement

Hanson Cement has used all reasonable care to ensure the  
information herein contained is accurate but to the extent  
permitted in law, no liability can be accepted by Hanson  
Cement for any loss, damage, cost or expense arising from  
any inaccuracy, whether due to negligence or otherwise.