

## Chemical Report

The ideliberg ividiterials
I IK
Ketton
Stamford
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Composition of Ketton PC, EN 197-1:2011, CEM I 52,5N Dispatched from Ketton Chemical analysis for week ending 14-Apr-24

Week No. 2024-15

Compound	%
SiO <sub>2</sub>	19.46
$Al_2O_3$	5.01
Fe <sub>2</sub> O <sub>3</sub>	3.00
CaO	64.58
MgO	1.18
SO <sub>3</sub>	3.33
K <sub>2</sub> O	0.59
Na <sub>2</sub> O	0.28
CI	0.05
Loss on Ignition	n/a
Not Detected	2.55
Total	97.45

	%
Insol Residue	n/a
Free CaO	0.4
Certified Average Alkali Na <sub>2</sub> O (Equiv)	0.65
LSF (x 100)	99.71

Clinker compounds by Rietveld analysis	
C <sub>3</sub> S	60.7
C <sub>2</sub> S	11.7
C <sub>3</sub> A	8.9
C <sub>4</sub> AF	6.8

For and on behalf of HEIDELBERG MATERIALS UK

Dr Nina Cardinal, Dipl.Ing., CEng, MICT National Technical Manager

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