Castle Cement Ltd T/A
Hanson Cement, Hanson House, 14 Castle Hill,
Maidenhead, Berkshire, SL6 4JJ
Ribblesdale Works
1333-CPR-00248





Cement Test Report

Hanson Cement Ketton Stamford PE9 3SX

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Results of tests made at the laboratories of the company on samples of Ribblesdale PLC 52,5N, BS EN 197-1:2011 - CEM II/A-LL 52,5N

Dispatched from Ribblesdale during week ending 14-Nov-21 (Week No. 2021-45)

and during week ending 24-Oct-21 (Week No. 2021-42) for 28 day results

Date	Fineness	Setting Time	Soundness	Compressive Strength			Chloride	Alkali	
	Specific Surface (m²/kg)	Initial	Expansion	40mm x 40mm x 160mm Mortar prisms				Certified Average Alkali	Standard
		(mins)	(mm)	2 Days	7 Days	28 Days	%	% Na₂O eq	Deviation
				(N/mm ²)	(N/mm ²)	(N/mm ²)			
08-Nov-21	410	160	0	39.0	54.0		0.07	0.69	0.06
12-Nov-21	410	150	0	37.5	52.0		0.07	0.68	0.06
Average	410	155	0	38.5	53.0		0.07		0.06
18-Oct-21	440	165	1	32.5	45.5	56.0	0.07	0.70	0.06
22-Oct-21	445	165	1	33.5	46.0	53.5	0.07	0.70	0.06
Average	445	165	1	33.0	46.0	55.0	0.07		0.06

Product Declaration:

Declared Mean Alkali (%) = 0.75 (Max) Declared Chloride content (%) = 0.07 (Max)

For and on behalf of HANSON CEMENT

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Dr Nina Cardinal, Dipl.Ing., CEng, MiMMM

National Technical Manager

Hanson Cement

Hanson Cement has used all reasonable care to ensure the information herein contained is accurate but to the extent permitted in law, no liability can be accepted by Hanson Cement for any loss, damage, cost or expense arising from any inaccuracy, whether due to negligence or otherwise.