Castle Cement Ltd T/A
Hanson Cement, Hanson House, 14 Castle Hill,
Maidenhead, Berkshire, SL6 4JJ
Padeswood Works
1333-CPR-00121





Cement Test Report

Hanson Cement Ketton Stamford PE9 3SX

Tel: 0330 123 2074 Fax: 01780 727008

Results of tests made at the laboratories of the company on samples of

Padeswood PC, BS EN 197-1:2011 - CEM I 52,5N

Dispatched from Padeswood during week ending

and during week ending

03-Jul-22 (Week No. 2022-26)

12-Jun-22 (Week No. 2022-23) for 28 day results

Date	Fineness	Setting Time	Soundness	Compressive Strength			Chloride	Alkali	
	Specific Surface (m²/kg)	Initial	Expansion (mm)	40mm x 40mm x 160mm Mortar prisms				Certified Average Alkali	Standard
		(mins)		2 Days	7 Days 28	28 Days	%	% Na₂O eq	Deviation
				(N/mm ²)	(N/mm ²)	(N/mm ²)			
27-Jun-22	420	175	0	29.5	46.0		0.05	0.59	0.04
28-Jun-22	425	170	1	28.5	45.5		0.05	0.59	0.04
30-Jun-22	435	165	1	31.0	47.0		0.05	0.59	0.04
01-Jul-22	420	175	0	34.5	49.5		0.05	0.59	0.03
Average	425	170	1	31.0	47.0		0.05		0.04
06-Jun-22	410	165	0	32.5	47.0	58.0	0.05	0.61	0.04
07-Jun-22	420	160	1	33.0	49.0	62.0	0.05	0.61	0.04
09-Jun-22	400	180	1	32.5	50.5	64.0	0.05	0.61	0.04
10-Jun-22	415	170	1	34.0	50.5	61.0	0.05	0.61	0.04
Average	410	170	1	33.0	49.5	61.5	0.05		0.04

Product Declaration:

Declared Mean Alkali (%) = 0.75 (Max) Declared Chloride content (%) = 0.07 (Max)

For and on behalf of HANSON CEMENT

10 Cerdial

Dr Nina Cardinal, Dipl.Ing., CEng, MiMMM

National Technical Manager

Hanson Cement

Hanson Cement has used all reasonable care to ensure the information herein contained is accurate but to the extent permitted in law, no liability can be accepted by Hanson Cement for any loss, damage, cost or expense arising from any inaccuracy, whether due to negligence or otherwise.