



Castle Cement Ltd T/A  
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Maidenhead, Berkshire, SL6 4JJ  
Ribblesdale Works  
1333-CPR-00248



## Cement Test Report

Hanson Cement  
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Results of tests made at the laboratories of the company on samples of  
Ribblesdale PLC 52,5N, BS EN 197-1:2011 - CEM II/A-LL 52,5N

Dispatched from Ribblesdale during week ending 14-Aug-22 (Week No. 2022-32 )  
and during week ending 24-Jul-22 (Week No. 2022-29 ) for 28 day results

| Date      | Fineness<br>Specific Surface<br>(m <sup>2</sup> /kg) | Setting Time<br>Initial<br>(mins) | Soundness<br>Expansion<br>(mm) | Compressive Strength              |                                |                                 | Chloride<br>% | Alkali  |                       |
|-----------|--|-----------------------------------|--------------------------------|-----------------------------------|--------------------------------|---------------------------------|---------------|---|-----------------------|
|           |  |                                   |                                | 40mm x 40mm x 160mm Mortar prisms |                                |                                 |               | Certified<br>Average Alkali<br>% Na <sub>2</sub> O eq | Standard<br>Deviation |
|           |  |                                   |                                | 2 Days<br>(N/mm <sup>2</sup> )    | 7 Days<br>(N/mm <sup>2</sup> ) | 28 Days<br>(N/mm <sup>2</sup> ) |               |   |                       |
| 08-Aug-22 | 440  | 170                               | 1                              | 32.5                              | 44.0                           |                                 | 0.06          | 0.69  | 0.03                  |
| 12-Aug-22 | 445  | 160                               | 1                              | 33.0                              | 45.5                           |                                 | 0.06          | 0.69  | 0.03                  |
| Average   | 445  | 165                               | 1                              | 33.0                              | 45.0                           |                                 | 0.06          |   | 0.03                  |
| 18-Jul-22 | 410  | 145                               | 1                              | 34.5                              | 46.0                           | 53.5                            | 0.06          | 0.70  | 0.03                  |
| 22-Jul-22 | 460  | 145                               | 1                              | 35.0                              | 46.0                           | 55.0                            | 0.06          | 0.70  | 0.03                  |
| Average   | 435  | 145                               | 1                              | 35.0                              | 46.0                           | 54.5                            | 0.06          |   | 0.03                  |

**Product Declaration:**

Declared Mean Alkali (%) = 0.75 (Max)

Declared Chloride content (%) = 0.07 (Max)

For and on behalf of  
HANSON CEMENT

Dr Nina Cardinal, Dipl.Ing., CEng, MiMMM  
National Technical Manager  
Hanson Cement

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