Castle Cement Ltd T/A
Hanson Cement, Hanson House, 14 Castle Hill,
Maidenhead, Berkshire, SL6 4JJ
Padeswood Works
1333-CPR-00255





Cement Test Report

Hanson Cement Ketton Stamford PE9 3SX

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Results of tests made at the laboratories of the company on samples of Padeswood PLC 52,5N, BS EN 197-1:2011 - CEM II/A-LL 52,5N

Dispatched from Padeswood during week ending 10-Jul-22 (Week No. 2022-27)

and during week ending 19-Jun-22 (Week No. 2022-24) for 28 day results

Date	Fineness	Setting Time	Soundness	Compressive Strength			Chloride	Alkali	
	Specific Surface (m²/kg)	Initial	Expansion (mm)	40mm x 40mm x 160mm Mortar prisms				Certified Average Alkali	Standard
		(mins)		2 Days	7 Days	28 Days	%	% Na₂O eq	Deviation
				(N/mm ²)	(N/mm^2)	(N/mm ²)			
04-Jul-22	455	180	0	38.0	54.5		0.04	0.51	0.05
05-Jul-22	450	170	0	35.5	51.5		0.04	0.51	0.05
07-Jul-22	485	160	1	36.5	50.0		0.04	0.51	0.04
08-Jul-22	475	160	1	36.5	49.0		0.03	0.50	0.04
Average	465	170	1	36.5	51.5		0.04		0.04
13-Jun-22	480	190	0	43.0	53.0	59.0	0.05	0.56	0.07
14-Jun-22	505	160	1	37.0	48.5	58.5	0.04	0.56	0.07
16-Jun-22	510	145	2	36.0	48.5	56.5	0.04	0.55	0.07
17-Jun-22	490	190	0	38.0	51.0	60.0	0.04	0.55	0.06
Average	495	170	1	38.5	50.5	58.5	0.04		0.07

Product Declaration:

Declared Mean Alkali (%) = 0.75 (Max)
Declared Chloride content (%) = 0.07 (Max)

For and on behalf of HANSON CEMENT

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Dr Nina Cardinal, Dipl.Ing., CEng, MiMMM

National Technical Manager

Hanson Cement

Hanson Cement has used all reasonable care to ensure the information herein contained is accurate but to the extent permitted in law, no liability can be accepted by Hanson Cement for any loss, damage, cost or expense arising from any inaccuracy, whether due to negligence or otherwise.