

## Chemical Report

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I IK
Ketton
Stamford
PE9 3SX

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Composition of Ketton PC, EN 197-1:2011, CEM I 52,5N Dispatched from Ketton Chemical analysis for week ending 21-Apr-24

Week No. 2024-16

| Compound                       | %     |
|--------------------------------|-------|
| SiO <sub>2</sub>               | 19.50 |
| $Al_2O_3$                      | 4.99  |
| Fe <sub>2</sub> O <sub>3</sub> | 3.01  |
| CaO                            | 64.61 |
|                                |       |
| MgO                            | 1.13  |
| SO <sub>3</sub>                | 3.33  |
| K <sub>2</sub> O               | 0.61  |
| Na <sub>2</sub> O              | 0.28  |
| CI                             | 0.05  |
| Loss on Ignition               | n/a   |
|                                |       |
| Not Detected                   | 2.50  |
| Total                          | 97.50 |

|  | %     |
|--|-------|
| Insol Residue  | n/a   |
| Free CaO   | 0.5   |
| Certified<br>Average Alkali<br>Na <sub>2</sub> O (Equiv) | 0.66  |
| LSF (x 100)  | 99.60 |

| Clinker compounds by<br>Rietveld analysis |      |
|---|------|
| C <sub>3</sub> S                          | 60.3 |
| C <sub>2</sub> S                          | 12.3 |
| C <sub>3</sub> A                          | 8.9  |
| C <sub>4</sub> AF                         | 7.0  |

For and on behalf of HEIDELBERG MATERIALS UK

Dr Nina Cardinal, Dipl.Ing., CEng, MICT National Technical Manager

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